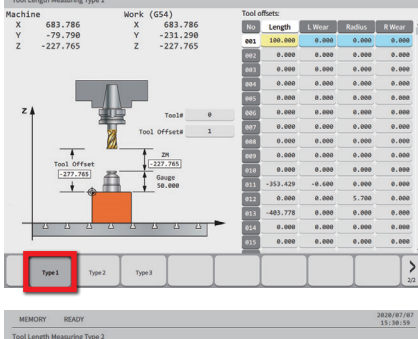


# MICRO DYNAMICS HMI / TOOL SETUP

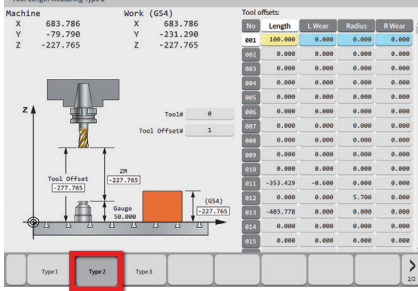
Micro Dynamics TOOL SETUP function in HMI allows the operator to measure the tools in a very fast and easy way:

## 1 Choose the tool measure type

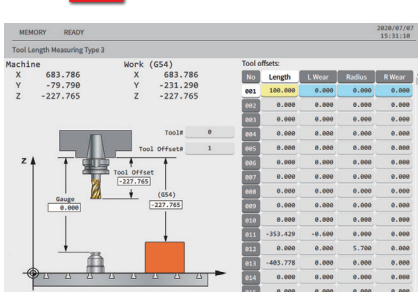
1.1 Type 1



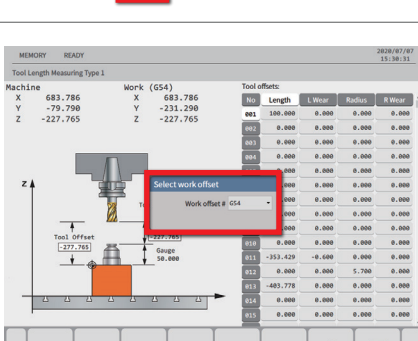
1.2 Type 2



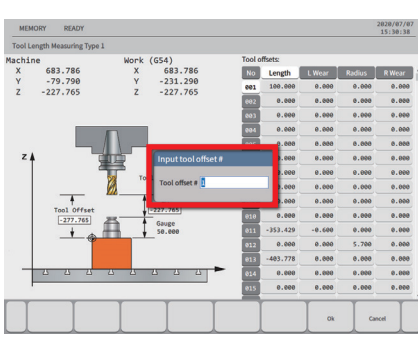
1.3 Type 3



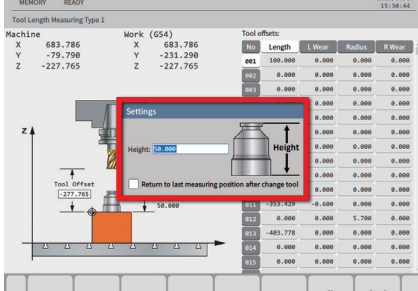
## 2 Enter Work offset



## 3 Enter Tool offset

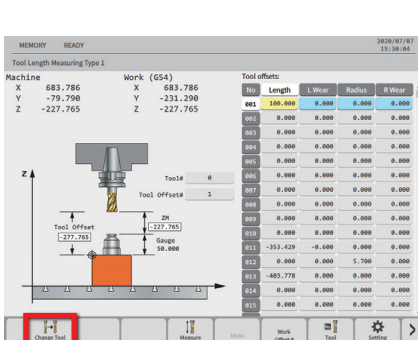
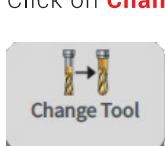


## 4 Enter the gauge height

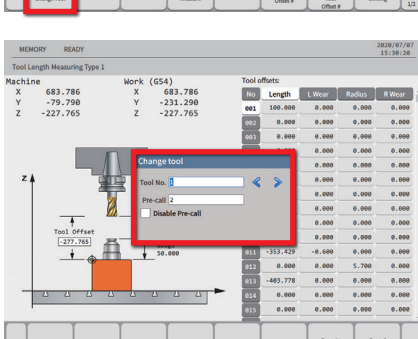
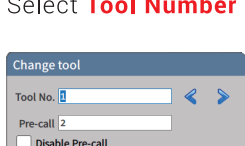


## 5 Call the tool in three click

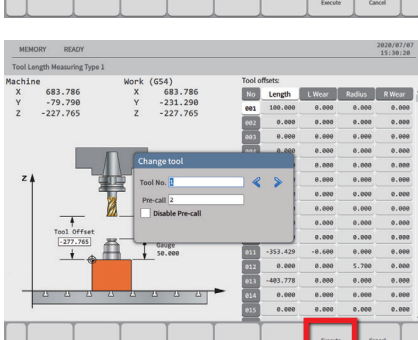
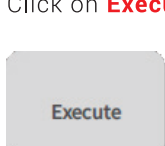
1.1 Click on **Change Tool**



1.2 Select **Tool Number**

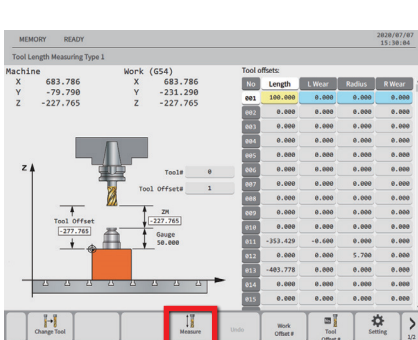


1.3 Click on **Execute**



## 6 Move the machine position to the measure point and click Measure for enter the coordinates

6.1 Click on **Measure**



6.2

